Work Orde Tuesday, June 28												Page 1
	D3389-1			Accept					Setup	Start		
Revision ID: Item Name:	Web		Lh.							Stop		
Start Date: Required Date: Reference:	6/28/2011 7/27/2011	4, 6-6 Start Qty: 8.00 Req'd Qty: 8.00			Cust Item I Customer:	D:						
Approvals:	Process Plan	n: ML	Date: //-06-5	Tooling:	D:	ate:]	Run	Start		
	QC:		Date:	_ SPC (Y/N):		ate:				Stop		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	Revi	sion Nbr										
D3389	Rev	D										
		Skidtubes		0.00				XY				196
Skidtubes Skidtubes		2- Deburr 3- Locating D3389. Sc 4- Cut to fi	g from deburred end, drill pribe cut line. inished length oles to finished size as per o	, ,	as per dwg			07				Morts

110

QC6-Inspect dimensions to drawing

6- Deburr

0.00

Memo

Quality Control

0.00

	1241-	· 									
W/O:			WC	ORK ORDER CHANG	ES	1	يق ا				
DATE	STEP	PRO	OCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	•	PAR #:	Fault Cate	gorv:	NCF	R: Yes	No DQ	QA: Date:			
Resolution:											
NCR:			WORK ORD	ER NON-CONFORMA	NCE	(NCF	R)				
DATE	STEP	Description of NC	Corrective Action Section B				Verific	ation	Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign 8	k Secti		Chief Eng	QC inspector	
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Work Order ID 71333

Page 2

Tuesday, June 28, 2011 10:41:05 AM

Item ID:

D3389-1

Revision ID: Item Name:

Web

Start Date:

6/28/2011

Required Date: 7/27/2011

QC:

Start Qty: 8.00

Req'd Qty: 8.00

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start



Stop

Sequence ID/ Work Center ID

120

HandFinish

Hand Finishing

Operation Description

Chemical Conversion Coat per OSI005 4.1

Memo

Set Up/ **Run Hours**

0.00

0.00

Tool ID

Tool # Plan

Accept Qty Code

Reject Qty

Reject Number Stamp

Insp.

130

Quality Control

QC3- Inspect Part Finish

Memo

0.00

0.00

O SAD 11-06-29

140

Packaging Packaging

Identify as per dwg & Stock Location: \(\bigcup \)



0.00

Memo

0.00

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W/O:			WO	RK ORDER CHANG	BES					
DATE	STEP	PRO	PROCEDURE CHANGE						Approval Chief Eng / Prod Mgr	Approval QC Inspector
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	R	esolution:	Disposition	1:	QA: N/	C Clos	ed:		Date: _	
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DATE	STEP	Description of NC Section A	Corrective Action Initial Action Description		tion B	Sign & Verifica				Approval QC Inspector
		Occilon A	Chief Eng	Chief Eng		ate			Office Ling	QO Mapeciol
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WULK CHUCH HIT / 1335	Work	Order	ID	71333
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Tuesday, June 28, 2011 10:41:05 AM



Page 3

Item ID:

D3389-1

6/28/2011

Accept



Setup Start



Revision ID:

Start Date:

Item Name:

Web

Start Qty: 8.00 Req'd Qty: 8.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: ____

Operation

Description

Date: Tooling: Date:

Run

Start

Stop



QC:

Date:

SPC (Y/N):

Date: ____

Stop



Sequence ID/

Work Center ID

Required Date: 7/27/2011

QC21- Final Inspection - Work Order Release

Set Up/ **Run Hours** Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

150

QC

Memo

0.00

0.00

Quality Control

W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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DATE	STEP	Description of NC		tion B		rification	Approval	Approval	
	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sigr Da		Section C	Chief Eng	QC Inspector
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Work Order ID: 71333

Parent Item:

D3

D3389-1

Parent Item Name:

Web



Start Date: 6/28/2011

Required Date: 7/27/2011

Start Qty: 8.00

Required Qty: 8.00

Comments:

IPP Rev:A□05.08.31□New issue□KJ/JLM□

IPP Rev:B 06-02-08 As per Rev C JLM

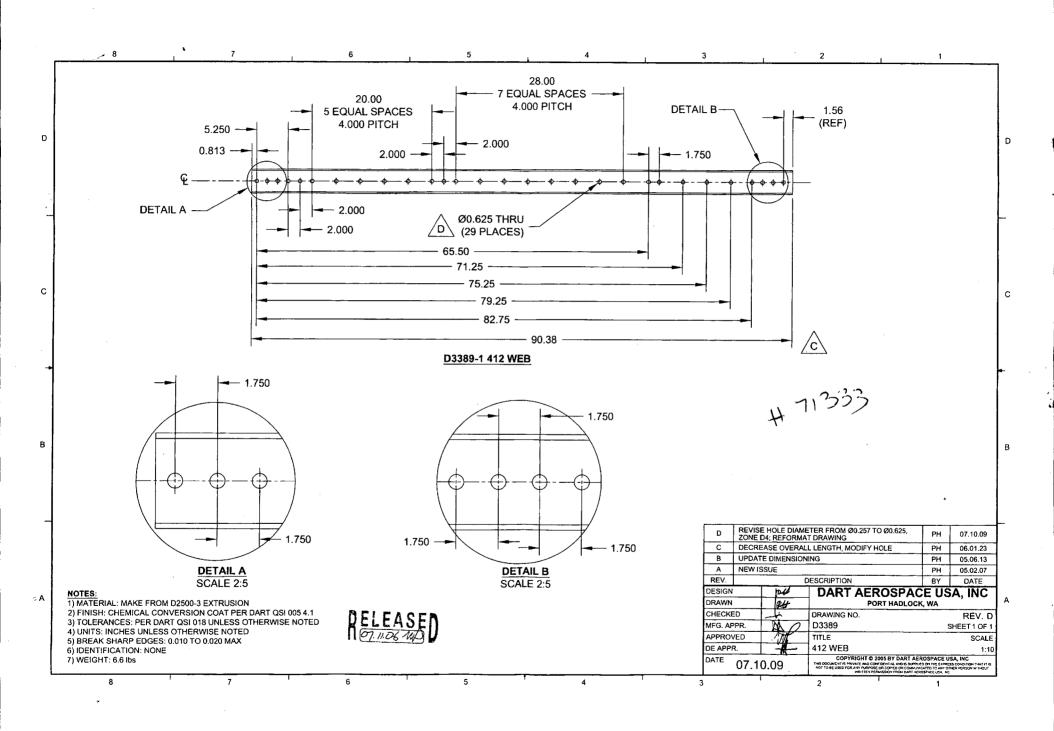
IPP Rev:C 07-11-13 ECN 1056 Rev D dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2500-3-100	III III 11 12 12 12 12 12 12 12 12 12 12 12 12	Manufactured	No			100	Each	139.0000	1 	8			Sh.

11/06/29

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	R	esolution:	Dispositio	n:	QA: N/C CI	osed:		Date: _	
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